



GRACO HYDRAMATE

START UP AND PURGE PROCEDURES

START UP

1. Close catalyst bypass valve and open catalyst shut off valve at mix manifold.
2. Open main proportioner and catalyst air valves.
3. Pull trigger to dispense mixed material – view gauges for proper pressure readings
4. Adjust proportioner regulator until desired flow rate is achieved and base & catalyst output pressures are balanced.
5. Adjust catalyst supply regulator so the catalyst inbound pressure is no more than $\frac{1}{4}$ of the catalyst output pressure.

PURGE

1. Close main proportioner and catalyst supply air valves.
2. Pull gun trigger and allow material to flow until base and catalyst outbound pressures read zero PSI.
3. Open catalyst bypass valve and close catalyst shut off valve at mix manifold.
4. Open main proportioner air valves and leave catalyst supply air valve closed.
5. Pull trigger and dispense material until white colour is achieved.
6. Close main and proportioner air valves.