



Maintenance Procedures for Graco Equipment

“Highly suggested for optimal performance of your equipment’s daily running operation”

Daily Scheduled Items

- Check slave linkage for tightness
- Check base pump linkage for tightness
- Do visual ratio check for mix quality – sandwich material thru glass
- Check for proper flow rate from the gun
- Check material gauges for proper working pressure 'range'
- Ensure all fittings secure – be aware of any visible leakage of base and/or catalyst materials

Monthly Scheduled Items

- Check wiper plate seals on 5-gallon catalyst pump and 55-gallon base pump
- Check for throat packing tightness – clean and lubricate cups if required, removing any material build up
- Check supply hoses and air hoses for leaks
- Open catalyst Y-strainer off catalyst pump – remove any buildup of hardened material and clean screen
- Perform clean up of any excess base and/or catalyst materials off from top of follower plates